



# 3600 Series Moisture Barrier Bags

## Construction in Layers:

ANTI-STATIC / NYLON / FOIL / POLYETHYLENE / ANTISTATIC

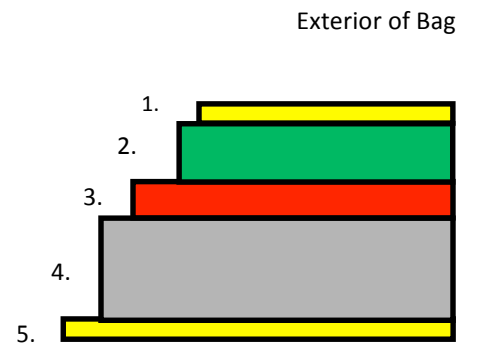
**Material Structure:** 6.1 mils of static dissipative nylon, aluminum foil and static dissipative polyethylene provide a very low MVTR. This foil barrier material meets or exceeds the MVTR and EMI/RFI/Static Shielding requirements for static safe moisture barrier packaging.

**Applications:** For packing of static sensitive products where MVTR (Moisture Vapor Transmission Rates) are critical.

<u>Physical Properties</u>	<u>Test Method</u>	<u>Specification</u>
Thickness	Micrometer	6.1 mil
Yield	TCI#2	4,425 sq.in/lb.
Tensile Strength	ASTM D-882	TD 24 lbs/in MD 29 lbs/in
Puncture Resistance	FTMS 101C method 2065	> 21 lbs.
Tear Initiation	ASTM D-1004	> 4.5 lbs. /mil
Mullen Burst	ASTM D-774	72 PSI
Seam Strength	ASTM D-882	> 12 lbs. /in
Optical Density		Opaque (silver)
Heat Seal		375 1.5 sec. 60 PSI
Blocking		None
MVTR	ASTM F-1249 @100F, 100 sq. in. /24 hrs.	< .0003 grams

<u>Electrical Properties</u>	<u>Test Method</u>	<u>Specification</u>
Surface Resistivity	ASTM D-257 @15 RH	PE < 10 <sup>12</sup> Ohms/Sq. PET < 10 <sup>12</sup> Ohms/Sq.
Surface Resistance	ANSI/ESD STM 11.11	PE < 10 <sup>11</sup> Ohms PET < 10 <sup>11</sup> Ohms
Static Shielding	EOS/ESD S11.31	<10 nJ
Electrostatic Decay	FTMS 101 Method 4046	.03 sec.
Capacitance Probe	EIA-541	< 20 Volts Difference
EMI Shielding		45 dB

## Material Structure



1. Static Dissipative Coating
2. Nylon
3. Foil
4. Polyethylene
5. Static Dissipative Coating



**Chemical Properties**   **Test Method**

Contact Corrosivity   FTMS 101C method 3005

Ion Content   Sodium, Fluoride, Phosphate  
Sulfate Ions

Amines & Amide Free

**Specification**

No visible sign after testing  
of deterioration

Below Detectable Levels

**Sizes & Mil:** As specified by the customer

\*The values shown above were developed from random samples taken from production material we believe to be typical for the product. However, actual values may vary somewhat from those depicted here and PST makes no warranty, expressed or implied, as to the suitability of these materials for any specific use. Customers should determine product suitability based upon their own initial criteria. Nothing herein is to be taken as a license to operate under or recommendation to infringe upon any patent.